

Manufacturer of pipes, fittings, and gutters.



Przedsiębiorstwo SKOPLAST Stanisław i Krzysztof Szkopek sp.j ul. Raszkowska 9a 63-430 Kaczory +48 62 733 15 91 / +48 62 733 27 56

www.skoplast.com

CATALOG CARD no. 180 for:

PE PIPES

FOR WATER TRANSMISSION DN/OD 20-500

types: PE80, SDR 6 - SDR41, PN 3,2-PN 25,

PFA < 25

- 1. Name and trade name of the construction product: Pipes for water transmission (PE) DN/OD 20÷500
- 2. Designation of the construction selection type: PE80 single-layer pipes, SDR 6÷SDR41, PN 3.2÷PN 25, PFA ≤ 25
- 3. Intended use or uses: for transferring water intended for human consumption, transferring water before its treatment, and for water intended for other purposes.
- 4. Name and address of the manufacturer's registered office and place of production: SKOPLAST Stanisław i Krzysztof Szkopek sp.j. ul. Raszkowska 9a 63-430 Kaczory
- 5. Name and address of the authorized representative, if any: not applicable
- 6. National application system for the assessment and verification of constancy of performance: 4
- 7. National technical specification:

7.a Polish product standard: PN-EN 12201-2+A1:2013 Plastic piping systems for water transmission and for the pressure rainwater and sanitary sewage system. Polyethylene (PE). Part 2: Pipes

Name of the accredited certification body, accreditation number and national certificate number or name of the accredited laboratory/laboratories and accreditation number: not applicable

7.b National technical assessment: not applicable

Technical Assessment Body/National Technical Assessment Body: not applicable

Name of the accredited certification body, accreditation number and certificate number: not applicable

8. Declared performance characteristics:



Essential characteristics of the construction product for intended use or uses	Declared performance characteristics	Comments
Material properties	In accordance with PN-EN 12201-2+A1:2013, point 4 and PN-EN 12201-1:2012, point 4.2, 4.3, 4.4, 4.5, 4.6, 5	Based on the declaration / certificate of the material manufacturer
Impact on water quality	In accordance with PN-EN 12201-2+A1:2013, point 5.3	Has a hygienic certificate of the National Institute of Public Health / National Institute of Hygiene B.BK.60110.0922.2022 valid until 2025-06-27
Appearance	Conforms to PN-EN 12201-2+A1:2013, point 5.1	
Colour	Conforms to PN-EN 12201-2+A1:2013, point 5.2	
Geometric features	In accordance with PN-EN 12201-2+A1:2013, points 6.2, 6.3, 6.4, 6.5	
Mechanical properties	Hydrostatic resistance in accordance with PN-EN 12201-2+A1:2013, point 7.2 20°C, 100h 80°C, 165h 80°C, 1000h	
	Elongation at break ≥ 350%, PN-EN 12201-2+A1:2013, point 7.2	A HILLIANS A
Physical properties	Mass flow rate (MFR) in accordance with PN-EN 12201-2+A1:2013, point 8.2	RADIO I
	Oxidation induction time ≥ 20 minutes in accordance with PN-EN 12201- 2+A1:2013, point 8.2	
	Longitudinal shrinkage ≤ 3% according to PN-EN 12201-2+A1:2013, point 8.2	Only for wall thickness ≤ 16 mm
Suitability for use	Suitability for the use of butt joints in accordance with PN-EN 12201-2+A1:2013, point 10 and PN-EN 12201-5:2011 +A1:2013, point 4.2.2	MALAN
Marking	PN-EN 12201-2+A1:2013, point 11	

^{9.} The performance of the product specified above is in accordance with all the declared performances listed in point 8.